

# Technical Data Sheet



**Product** 1K Stoving Anti-Sag Satin Clear-coat

**Codes** CS0011 Clear-coat TS0004 Thinner

**Use** Satin Clear-coat especially for higher temperature curing process on alloy wheels. Has excellent hardness properties.  
For diamond cut alloy wheels apply over cured powder clear-coat.

**Mix** Mix ratio is 4:1 CS0011:TS0004 by volume

**Preparation** Ensure all surfaces to be coated are dry and free from any grease and other contamination. **We strongly advise using Jaytees Preparation Wipe TS0028**

**Application** Can be sprayed over many water and solvent-based base-coats. Use conventional spray application.  
Warm wheel to 20°C Before application. .  
Spray to a dry film thickness of 25-35 microns in two coats. Flash off for 2 mins between coats.  
Flash off for 10 mins before curing.

**Cure** Cure for 20 mins at 140°C substrate temperature.

**Health and Safety** Always read and understand the appropriate MSDS before proceeding.

**Storage** Store in cool dry conditions in original packaging. When not in use keep lids tightly closed

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.

22.3.22

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